




# Modifying Existing Equipment to Maintain Operational Standards



Many aging manufacturing facilities have witnessed changes in market demand that have altered their product slate and capacity. These changing system demands often cause equipment that was previously well-sized for the application to run significantly away from the operating range where peak efficiency and reliability are achieved. Running in this mode drives up the life cycle cost of equipment due to short maintenance cycles and wasted energy. In cases where reliability is severely compromised, equipment operating costs can also be accompanied by risk to production due to mid-cycle failures and unavailability of equipment.

 To maintain safe, reliable and cost-effective operation, it is important to ensure pump systems are optimized. When approached with the need to optimize a pump system, many end users will look to purchase new equipment for the changed demand. This can be a costly and time-intensive endeavor, as new equipment installation is often accompanied by baseplate and piping modifications that require the system to be taken offline. In contrast, modifying the existing equipment to meet the new system needs provides a custom solution that maintains the original footprint, can be completed on a more aggressive timeline and often provides a more custom fit to the system.

The decision to perform one such modification was made by a major Gulf Coast oil refinery that was running at a significantly lower flow than the original system demand. The site reliability team worked with Hydro to design and implement an extreme downrating of the existing equipment. The result was an optimized system that improved reliability of not only the pump, but other affected system components.

[Read our latest case study](#) published with [Pumps & Systems magazine](#) where Hydro's Sergio Ramos outlines how the process for this downrate and what the final outcome was for the end user.

Learn more about Hydro's [engineering services](#).